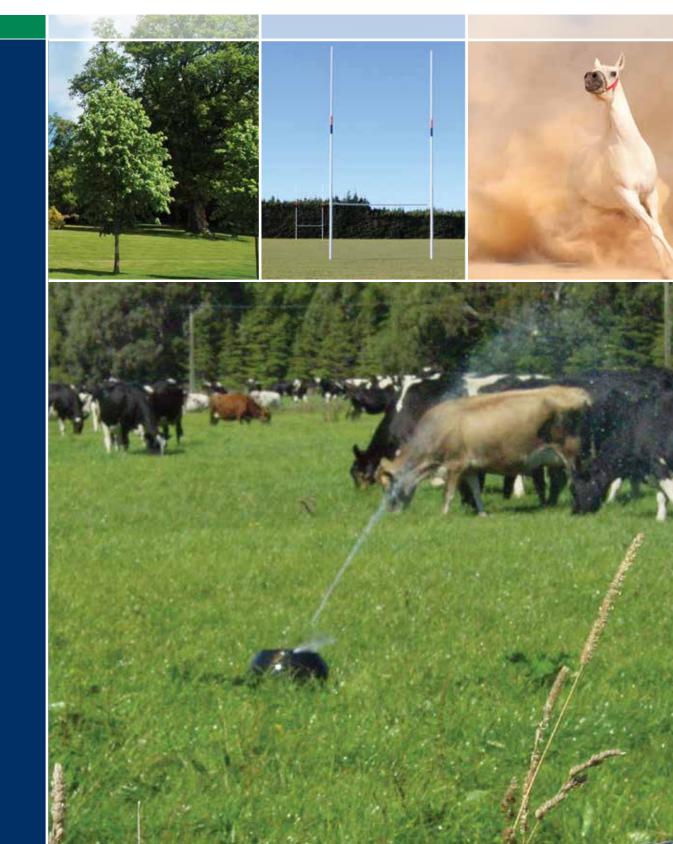
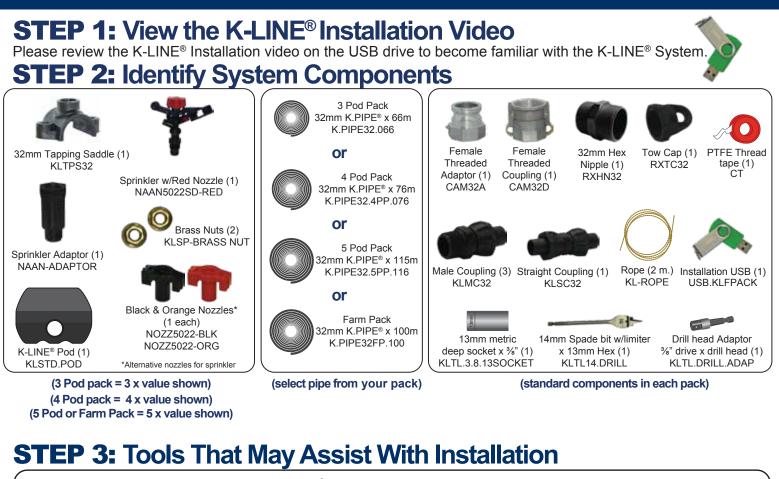


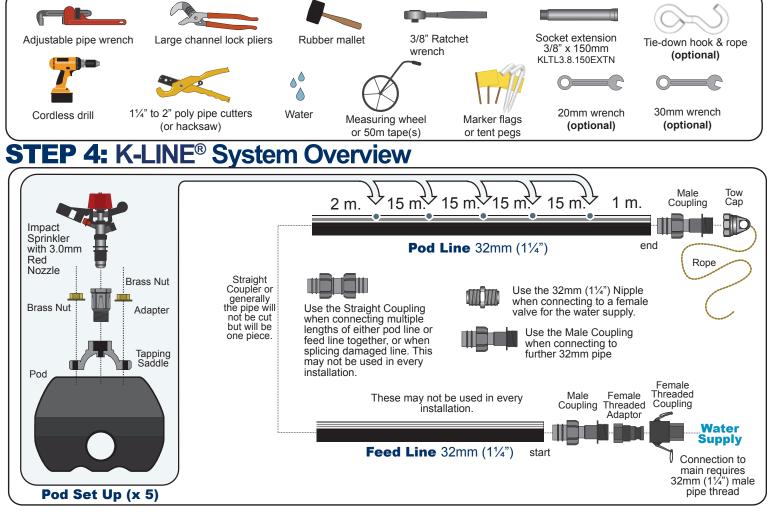
K-LINE[®] Irrigation Farm Packs 3 Pod, 4 Pod and 5 Pod Farm Packs

with 32mm K.PIPE[®] and Naan 5022 Sprinklers



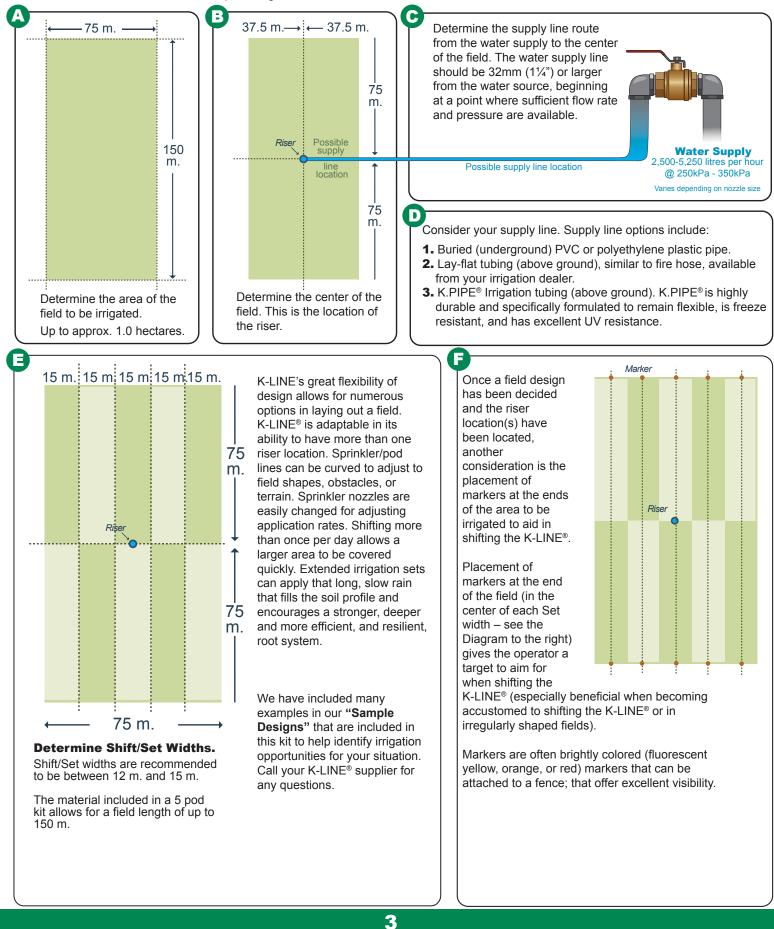


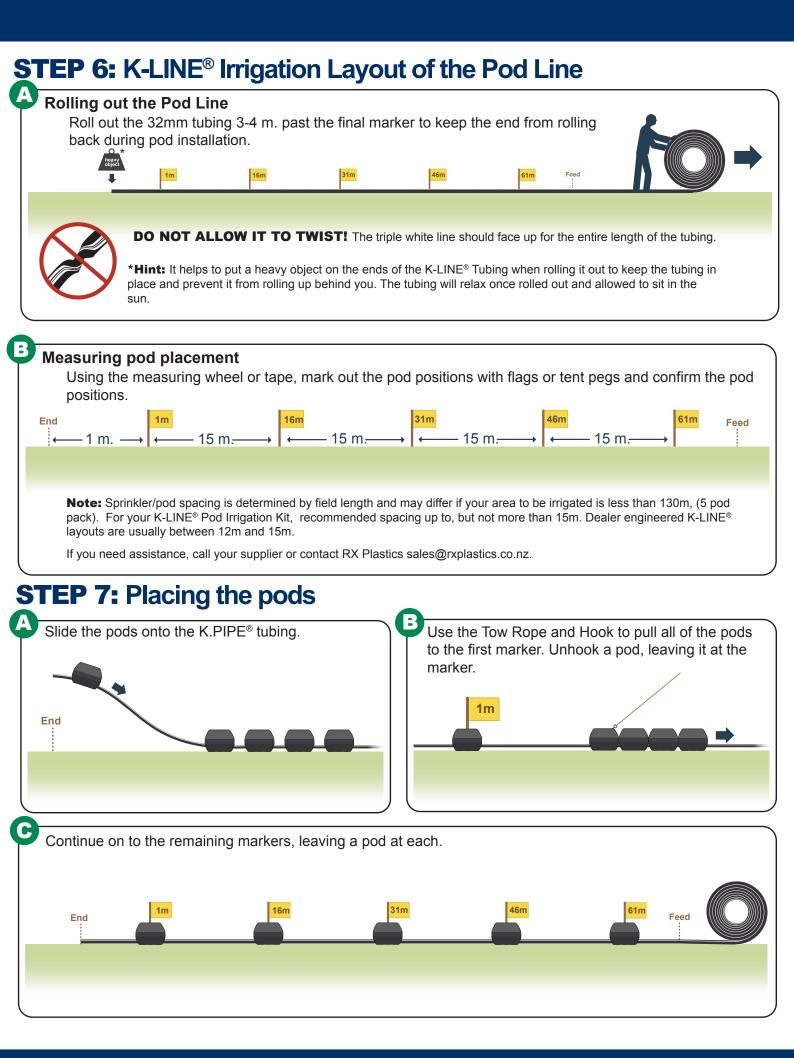


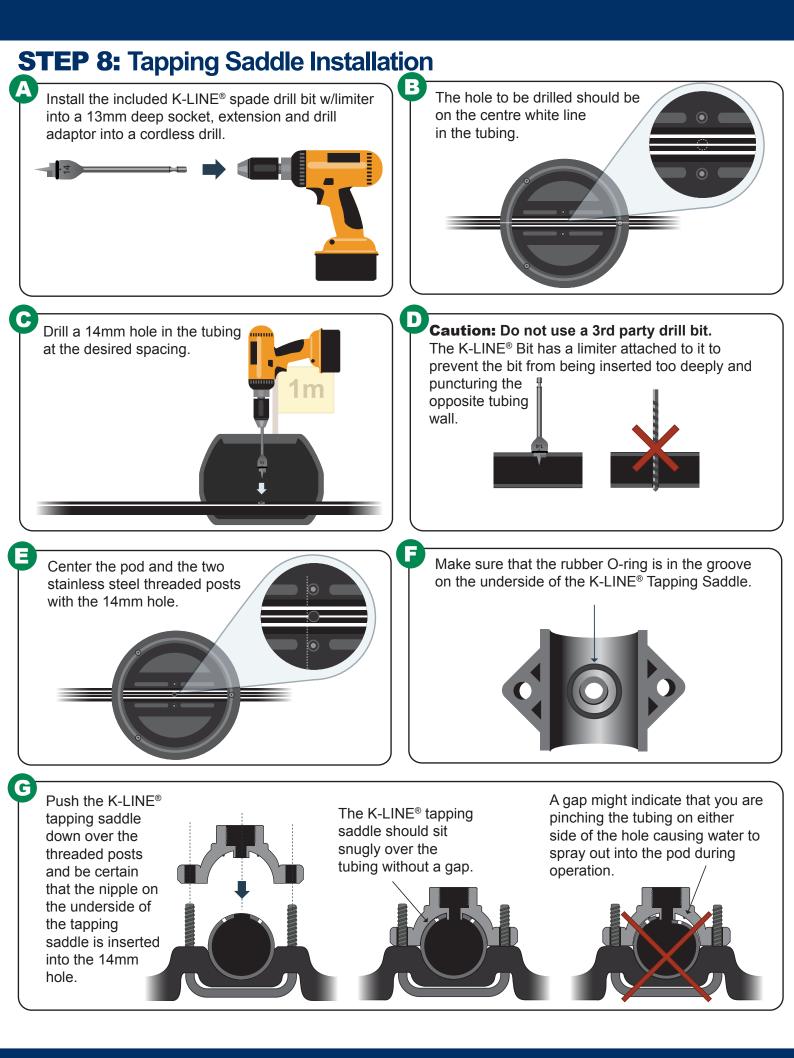


STEP 5: Plan your Irrigation System Layout *

Field shapes and dimensions may not match this ideal layout. K-LINE's signature flexibility allows for adaptation to other field dimensions. See the additional "Sample Designs" at the end of this manual.

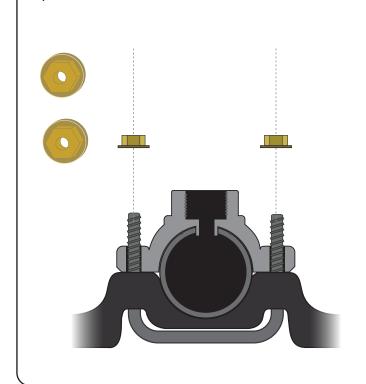


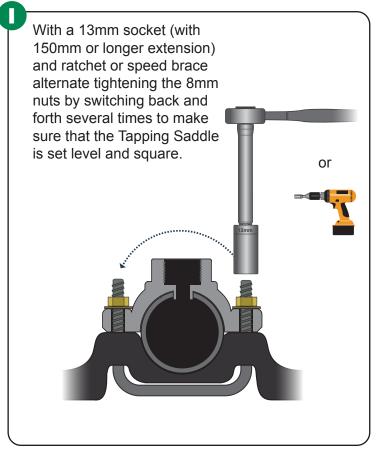




STEP 8: Tapping Saddle Installation (continued)

Hand tighten a 8mm brass flange nut onto each post.

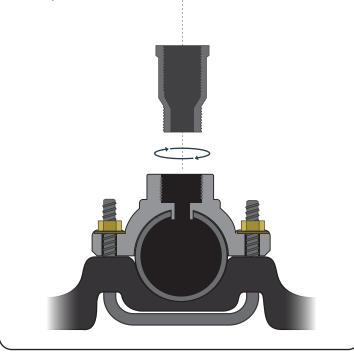




STEP 9: Impact Sprinkler Installation



Hand start the adaptor into the K-LINE[®] tapping saddle (careful not to cross thread), then finish tightening with an adjustable wrench or channel lock pliers.



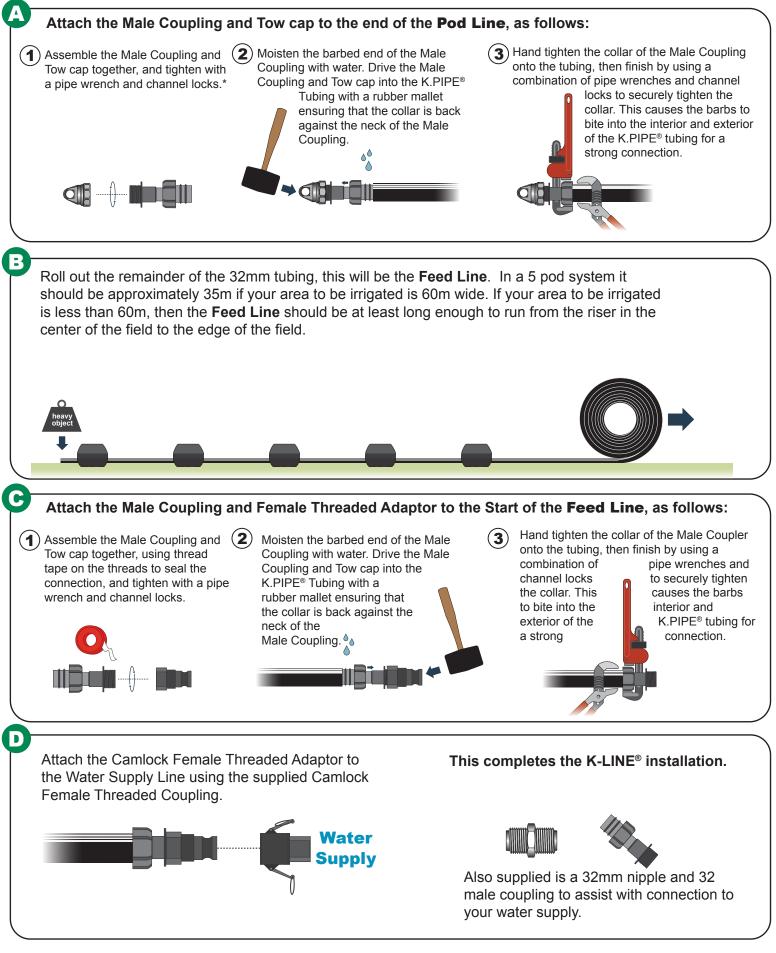
Hand start the impact sprinkler (careful not to cross thread), then finish tightening with a 20mm open ended wrench or channel lock pliers.

В





STEP 10: K-LINE[®] Fittings Installation onto the Lines



K-LINE® Shifting

Step 4

Shifting from Set 1 to Set 2

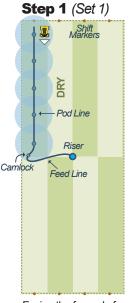
You can shift K-LINE[®] Irrigation with an ATV, heavy duty lawn tractor, golf cart, Gator, or similar tow vehicle. The preferred method of movement is while the sprinklers are in operation. This saves shifting time and the water pressure in the K.PIPE[®] tubing helps prevent kinking.

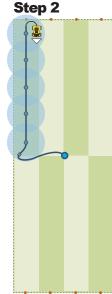
The two most important practices to follow when shifting:

1. ALWAYS Shift on the "dry" side. Always begin the shifting procedure on the dry (unirrigated) side of the K-LINE[®]. The "dry" (unirrigated) side of a K-LINE[®] is the side next to the section(s) of the field that have not been irrigated. This is opposed to the "wet" (irrigated) sections or "Sets" which have been irrigated previously. This will prevent "double loops" in the Feed Line and reduce chances that the tubing will get kinked. Please refer to the illustrations below and note that the "wet" (irrigated) and "dry" (unirrigated) Sets have been labeled.

2. When connecting to the K-LINE®, always face towards mid-field and position the tow vehicle 2 - 2.5m from, and parallel to, the K-LINE®.

Step 3





Facing the far end of the field, position your vehicle along side and 2 - 2.5m away from the sprinkler/pod line. Attach the hook and rope at the end of the sprinkler/pod line to the tow vehicle.

Drive along (parallel to) your sprinkler/pod line, staying within 2 -2.5m of the line. Marker

As you approach the midpoint of your field (running over the feed line), line up with your marker at the end of the field.

Step 4

Continue to the end of the field and stop when the first pod is approximately 8m from the end of the field.

Step 5

Step 5

Unhook the sprinkler/pod line from your tow vehicle.

Step 6 (Set 3)

amlock

ш

R

Riser

Feed Line

- Pod Line

Step 6 (Set 2)

Riser

UNIRRIGATED

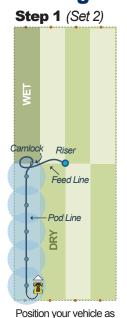
DRY -

Feed Line

ЕТ.

Camlock

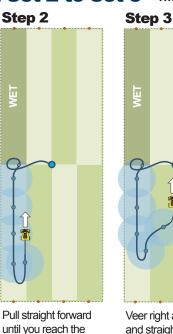
Shifting from Set 2 to Set 3 The following steps show how to move the K-LINE® 15m over to the right for the next set.



described above and

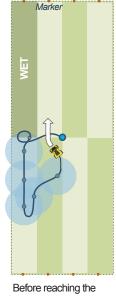
hook the sprinkler/pod

line to the tow vehicle.



third pod.

Veer right about 15m and straighten to align the vehicle with the end of the field.



Before reaching the center line, veer back slightly to the left and line up with the marker at the end of the field.



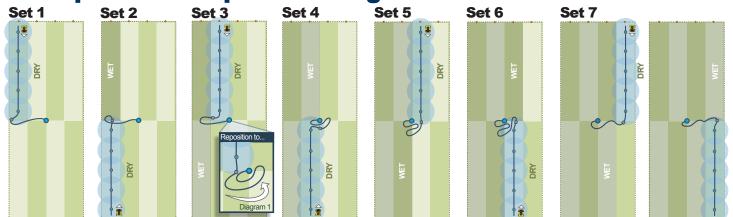
Pass over the feed line and continue to the end of the field.



Follow the steps above to shift the line to irrigate all the sections of the field.



Example of a Complete Shifting Schedule



This is an example of the Sets and order of shifts to completely irrigate a field. For other field shapes and sizes please consult your K-LINE® dealer.

Repositioning the Feed Line

You will need to reposition the Feed Line at least once (sometimes more often) as you shift from Set to Set. In this Shifting Schedule, after the 2nd shift, where the K-LINE® is positioned to irrigate Set 3, the operator must manually take hold of the Feed Line at the point of the loop furthest from the riser. Then, as shown in Diagram 1, the operator must pull the Feed Line loop to a point about 3-5m to the right of the riser at mid-field.

The operator may also need to reposition the Feed Line if they see that the first sprinkler/pod (the sprinkler/pod closest to the riser or mid-field) is out of alignment with the other pods.

In this Shifting Schedule, this is most likely to occur after shifting the K-LINE® to the Set 7 position. In this situation, just pull the Feed Line (near the Pod line) to reposition the sprinkler/pod and Feed Line. Once the operator becomes familiar with the shifting procedure, the need to reposition (as in Set 7) will be less often.

K-LINE® Shifting Hints

To keep the final sprinkler (pod closest to the tow vehicle during shifting) from spraying the operator during shifting, use a clothes pin to prevent sprinkler movement, or a coffee can (or similar) over the sprinkler to redirect the spray. Remove after the K-LINE® has been shifted.

Always position the tow vehicle 2 - 2.5m from the K-LINE® to be shifted on the

dry (unirrigated) side of the K-LINE® - SEE page 8-9. This will prevent "double loops" in the Feed Line and reduce chances that the tubing will get kinked. Mark the ends of the field with large different colored markers or flags to help position your lines properly

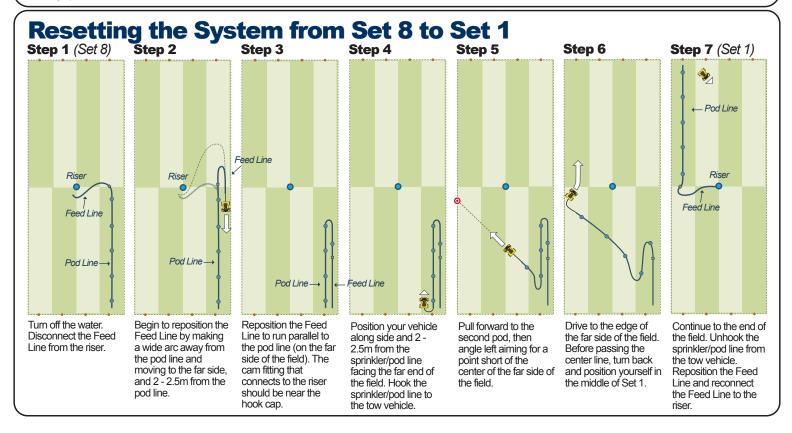
The first sprinkler/pod may be out of line with the rest of the sprinklers/pods if you have not positioned the last pod (the sprinkler/pod furthest from mid-field) approximately 8m from the edge of the field; OR if the Feed Line needs to be repositioned (as after moving the K-LINE® to the Set 3 or Set 7 positions - see above, Repositioning the Feed Line, for more details).

Shifting K-LINE® in hot weather without water running through the tubing increases the chance of kinking. EITHER shift the line while irrigating, OR shift (without water running) in the early morning or early evening when the tubing is cool.

End of Season

Unhook the Feed Line and K-LINE® from the riser and shift it to the side of the field for storage or during harvest. Setting the K-LINE® on an incline, and the action of shifting the K-LINE® itself, will remove most of the water from the K-LINE®. K.PIPE® tubing will also stretch slightly to withstand some freezing. Open all riser and drain valves to drain the system and cover any open risers or tubing ends (cam dust caps and plugs are available) to prevent small animals from nesting inside.

If a significant amount of grass is allowed to grow up and entangle the K-LINE® (i.e., from autumn through to late spring when you begin irrigating again) then be sure to manually loosen the pods from the grip of the weeds before shifting the K-LINE®.





K-LINE® Trouble Shooting Guide

Symptom	Possible Cause / Solution
Partial or poor distribution from sprinkler	 plugged nozzle - remove nozzle, check for obstruction. obstruction in tubing - remove hook cap and flush line improper pump pressure - check pump damaged tubing leaking water - make square cuts to remove the damage, install Straight Coupling. saddle improperly mounted on tubing - remove and mount according to pages 5 and 6, STEP 8
Pods rolling over during shifting	= towing vehicle is too far from K-LINE $^{\odot}$ - keep 1 - 1.5m from the pod line while shifting
Connectors coming loose	 improper tightening of the K-LINE[®] connectors - cut off and discard 80mm of old scarred tubing when repairing (make sure that you have a square cut), then use pipe wrenches to more firmly tighten the connectors - see page 7, STEP 10A. If this fails, replace fitting with new fitting with sharp edges.
Water Stream hits the inside of the pod	 tapping saddle is improperly tightened down - reposition tapping saddle and tighten down evenly, see pages 5 and 6, STEP 8
Feed Line loop gets too tight	 Feed Line needs to be repositioned - see page 8, "Repositioning the Feed Line" Feed Line is too short - add more tubing or narrow the width of the irrigated area
K.PIPE® tubing gets kinked	 failure to reposition Feed Line – see page 9, "Repositioning the Feed Line" - shifting the K-LINE[®] without water running when temperatures are hot - -straighten the kinked K.PIPE[®] tubing and use a rubber mallet to lightly pound the tubing back into shape

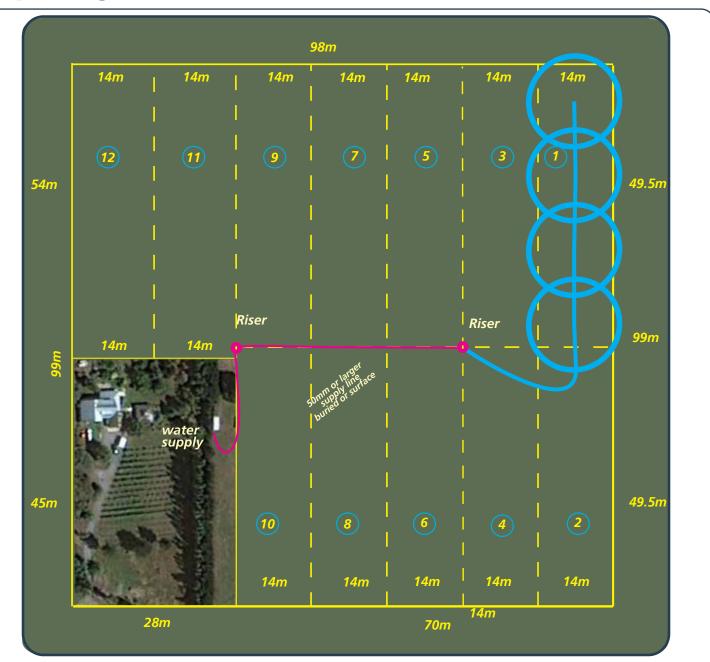
Performance Chart

1 Hectare K-LINE[®] Irrigation Kit # Impact sprinkler options with 15m between sprinklers and a 15m shift width

Nozzle Color & Size	Operating Pressure	Output per Sprinkler (litres per hour)	Total Water Required for 5 Sprinklers	Water Application Rate mm/Hour	Total Applied Water in 24 hr. Set	Average Application Rate Per Week Based on 8 Shifts with Continuous Running
	250 kPa.	0.504 m³/hr	2.52 m³/hr	1.9 mm	54 mm	47 mm
	270 kPa.	0.524 m³/hr	2.62 m³/hr	2.0 mm	56 mm	48 mm
Orange - 2.8mm	300 kPa.	0.550 m³/hr	2.75 m³/hr	2.1 mm	59 mm	51 mm
	250 kPa.	0.576 m³/hr	2.88 m³/hr	2.2 mm	61 mm	53 mm
	270 kPa.	0.598 m³/hr	2.99 m³/hr	2.3 mm	64 mm	55 mm
Red - 3.0mm	300 kPa.	0.630 m³/hr	3.15 m³/hr	2.4 mm	67 mm	58 mm
	250 kPa.	0.962 m³/hr	4.81 m³/hr	3.7 mm	103 mm	89 mm
	270 kPa.	0.998 m³/hr	4.99 m³/hr	3.8 mm	106 mm	93 mm
Black - 4.0mm	300 kPa.	1.048 m³/hr	5.24 m³/hr	4.0 mm	112 mm	97 mm
The	green and bl	ue nozzles below ar	e optional sprir	ıkler nozzles avai	ilable from a K-L	INE [®] Dealer
	250 kPa.	0.642 m³/hr	3.21 m³/hr	2.5 mm	69 mm	60 mm
	270 kPa.	0.668 m³/hr	3.34 m³/hr	2.6 mm	71 mm	62 mm
Green - 3.2mm	300 kPa.	0.706 m³/hr	3.53 m³/hr	2.7 mm	75 mm	65 mm
	250 kPa.	0.742 m³/hr	3.71 m³/hr	2.8 mm	79 mm	69 mm
	270 kPa.	0.770 m³/hr	3.85 m³/hr	3.0 mm	82 mm	71 mm
Blue - 3.5mm	300 kPa.	0.812 m³/hr	4.06 m ³ /hr	3.1 mm	87 mm	75 mm

Sample Design 1: One K-LINE[®] 5 Pod / 1 Hectare Kit

2 Shifts a day, uses 4 sprinkler pods



Design Specifications

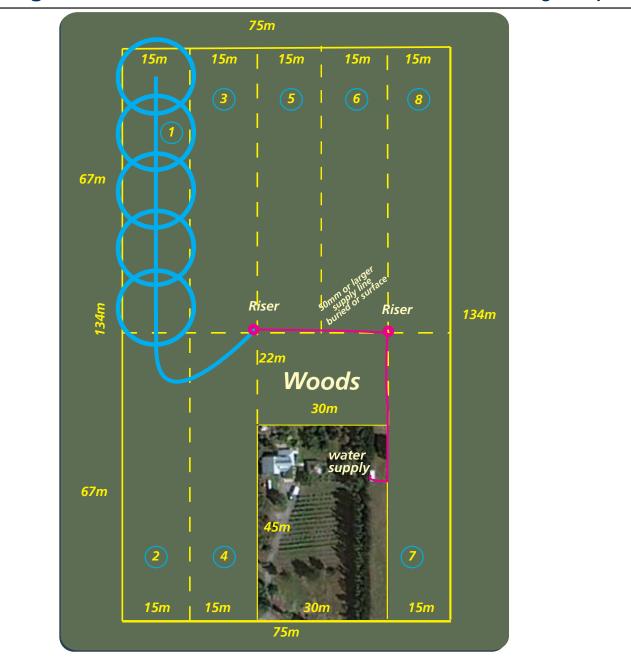
Size of total area to be irrigated	0.85 Hectares
Number of sets or watering days required1	2 Sets in 6 days
Distance between sprinkler pods	12.4 m.
Set widths	14 m.
Sprinkler nozzle color and size	Orange 2.8mm
Operating pressure available	330 kPa
Sprinkler application rate in mm per hour	3.2 mm/hr
Length of watering time per set	10 hours
Total amount of irrigation water applied during each set period	31.4 millimetres
System capability in mm per week applied	44
Number of sprinkler pods per K-LINE®	4
Output per sprinkler	550 litres/hr
Total cubic metres per hour (1000's litres) needed for this area	2.2 m³/hr

Notes

This layout uses only 4 pods of the kit, but there are two 10 hour shifts per day. By using the smaller orange 2.8mm sprinkler nozzle, this entire area can be covered in 6 days and still apply over 30mm of water per set.

Sample Design 2: One K-LINE® 5 Pod / 1 Hectare Kit

Shifting once per day



Design Specifications

	Hectares
quired	8 days
	. 13.4 m.
	15 m.
Orang	je 2.8mm
	320 kPa
hour	.8 mm/hr
	12 hours
lied during each set period	32.9 mm
applied	57.6 mm
IE®	5
	tres/hour
litres) needed for this area	2.8 m³/hr

Notes

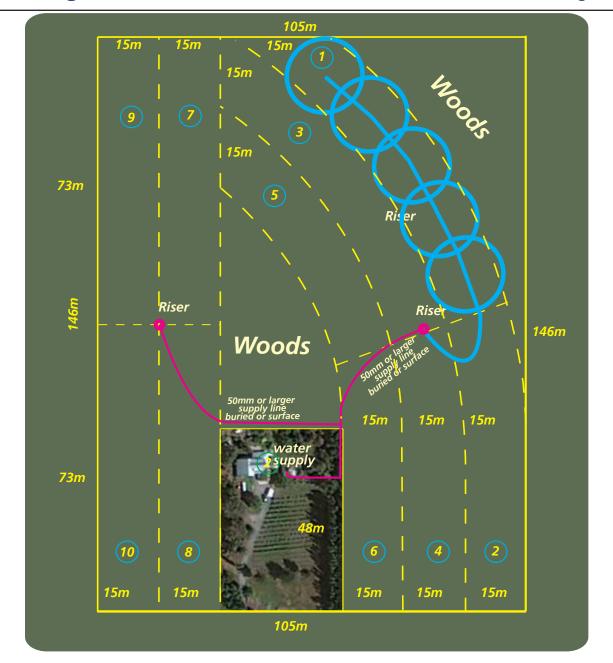
To move the K-LINE® from Set 5 to Set 6: Shut off the water, then disconnect the Feed Line from the Pod Line at the Cam Fitting. Next, shift the K-LINE® from Set 5 first into the Set 7 area and then immediately return to Set 6 with the Pod Line. Move the Feed Line to Riser 2. Reconnect to the Pod Line and restart the water.

To move the K-Line from Shift 1 to Shift 8: Use a similar procedure as described above by temporarily using the Set 2 area to line up the K-LINE[®] Pod Line.

In this layout, either the orange or red nozzle could be used to match the available water.

Sample Design 3: One K-LINE® 5 Pod / 1 Hectare Kit

Shifting once per day



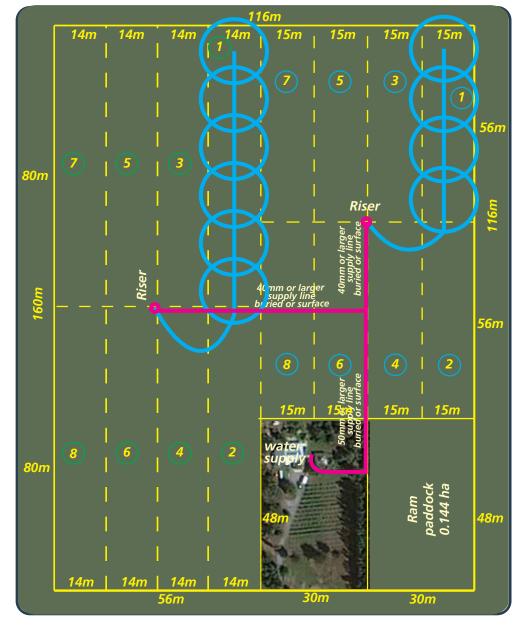
Design Specifications

Size of total area to be irrigated	1 1 Hoctaros
-	
Number of sets or watering days required	10 days
Distance between sprinkler pods	14.6 m.
Set widths	15 m.
Sprinkler nozzle color and size	Orange 2.8mm
Operating pressure available	320 kPa
Sprinkler application rate in millimetres per hour	2.6 mm/hr
_ength of watering time per set	12 hours
Total amount of irrigation water applied during each set period \dots	30 mm
System capability in millimetres per week applied	
Number of sprinkler pods per K-LINE®	5
Output per sprinkler	560 litres/hour
Total cubic metres per hour (1000's litres) needed for this area $\ . \ .$	2.8 m³/hr

Notes

K-LINE[®] works easily around curves or other obstacles. On soil with good water holding capacity, the shift rotations can be increased by using additional riser locations. In the plan, the area irrigated would be completed in 10 day rotations.

Sample Design 4: Two K-LINE® 5 Pod / 1 Hectare (Ex) Kits Combined Shifting once per day



Design Specifications

$\left(\right)$	1-(8)	1)-(8)	Totals
Size of total area to be irrigated	0.69 Ha	0.94 Ha	1.63 Ha's
Number of sets or watering days required	8 days	8 days	8 days
Distance between sprinkler pods	14 m.	13.33m	
Set widths	. 15 m.	14 m.	
Sprinkler nozzle color and size	Red 3.0mm	Orange 2.8mm	
Operating pressure available	330 kPa	330 kPa	330kPa
Sprinkler application rate in mm per hour	3 mm/hr	3 mm/hr	3mm/hr
Length of watering time per set		12 hours	12 hours
Total amount of irrigation water applied during each set period	36mm	36mm	36mm
System capability in millimetres per week applied			63mm
Number of sprinkler pods per K-LINE®		6	10
Output per sprinkler	20 litres/hour	560 litres/hour	
Total cubic metres per hour (1000's litres) needed for this area	2.2 m³/hr	3.8m³/hr	6.0m³/hr

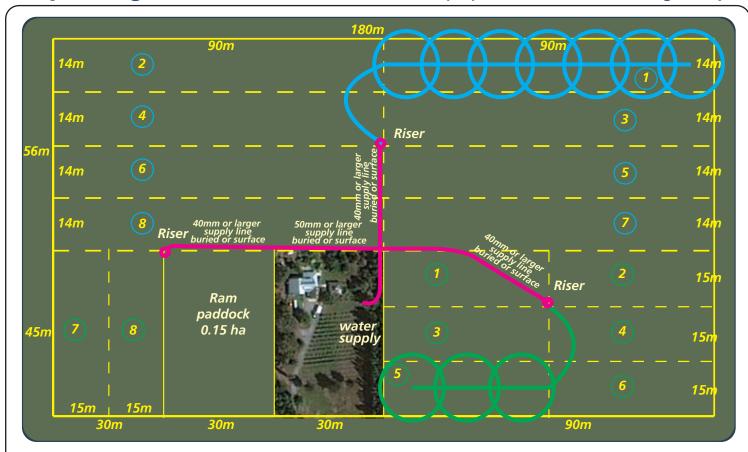
Notes

Both K-LINE[®] sprinkler pod lines are operating at the same time.

By dividing the total parts from 2 K-Line 5 Pod Kits into a 6 sprinkler pod line and a 4 sprinkler pod line and then operating both K-LINES at the same time, a little over 1.5 hectares can be irrigated, applying about 36mm of water per set. This is designed for an 8 day rotation.



Sample Design 5: Two K-LINE® 5 Pod / 1 Hectare (Ex) Kits Combined Shifting once per day



Design Specifications

	8	1	Totals
Size of total area to be irrigated 1	.1 Ha	0.56 Ha	1.66 Ha's
Number of sets or watering days required8	days	8 days	8 days
Distance between sprinkler pods 12.0	86 m.	15 m.	
Set widths	14 m.	15 m.	
Sprinkler nozzle color and size Orange 2.	.8mm	Red 3.0mm	Red/Orange
Operating pressure available	0 kPa	320kPa	320 kPa
Sprinkler application rate in mm per hour 2.9 m	nm/hr	3 mm/hr	3 mm/hr
Length of watering time per set	nours	12 hours	12 hours
Total amount of irrigation water applied during each set period 34	4 mm	35mm	35mm
System capability in millimetres per week applied			60
Number of sprinkler pods per K-LINE®	7	3	10
Output per sprinkler	/hour	628 l/hour	
Total cubic metres per hour (1000's litres) needed for this area	m³/hr.	1.6 m³/hr	6.0 m³/hr

Notes

This layout can be best irrigated with 2 separate K-LINE® sprinkler pod lines. One line has 7 pods and the other has 3 pods. Because the shift width and pod spacing is different for each K-LINE®, using a red nozzle in one and an orange nozzle in the other will equalize the water application rate.

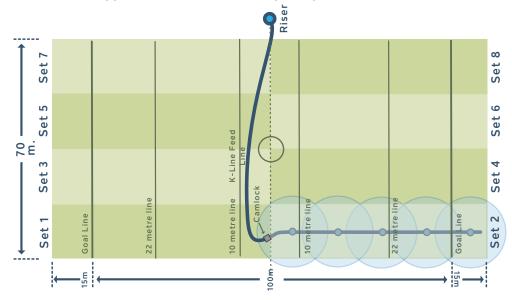


Sample Design 6: K-LINE® Irrigation for your Rugby Field

This design can be used for football or soccer fields and consists of a 5 pod system with 8 sets or shifts.

The pods are spaced at 13m intervals, but spacing can be increased up to appproximately 15m to accommodate your field. The Set or Shift widths are 16m wide but should not be increased any further, but could be moved closer to allow another full set to be added.

When water is applied at 320 kPa with a impact sprinkler with a black 4.0mm nozzle, the application rate is



approximately 4.8mm per hour. In this design, your total water requirement is 4.98m³/hr per hour.

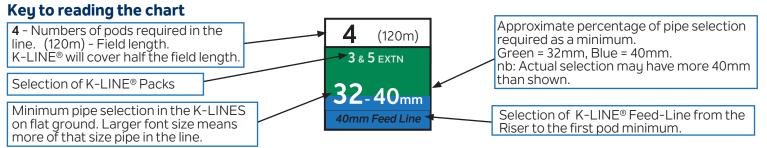
Another shifting alternative is that the operator can either move the line every hour through the course of an 8 hour day, or every 2 hours over the course of 2 days.

Application amounts can be altered using different nozzle sizes and/or by adjusting watering time.

How to select an additional pack for your K-LINE® system

	Number of Pods in your K-LINE® System @ 15m x 15m spacings							
Nozzle Colour mm/hr@3Bar	3 (90m)	4 (120m)	5 (150m)	6 (180m)	7 (210m)	8 (240m)	9 (270m)	10 (300m)
Orange	3	4	5	3 & 3	3 & 4	3 & 5	4 & 5	5 & 5 EXTN
T	32mm	32mm	32mm	32mm	32 _{mm}	32mm	32mm	32-40mm
2.5mm	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	40mm Feed Line
Red	3	4	5	363	3 & 4	365	4 & 5 EXTN	5 & 5 EXTN
T	32mm	32 mm	32 _{mm}	32 mm	32 mm	32mm	32-40mm	32-40mm
2.9mm	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	40mm Feed Line	40mm Feed Line
Green	3	4	5	3 & 3	3 & 4	3 & 5 EXTN	4 & 5 EXTN	5 extn & 5 extn
P	32mm	32mm	32 _{mm}	32 _{mm}	32mm	32 _{mm}	32-40 _{mm}	40 _{mm}
3.2mm	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	32mm Feed Line	40mm Feed Line	40mm Feed Line	40mm Feed Line
Blue	3	4		3 & 5 EXTN	3 & 5 EXTN	3 & 5 EXTN	4 & 5 EXTN	5 EXTN & 5 EXTN
T	32mm	32 mm	32 _{mm}	² spare pods 32 mm	1 spare pod 32mm	32-40mm	32 -40 _{mm}	40 _{mm}
3.7mm	32mm Feed Line	32mm Feed Line	32mm Feed Line	40mm Feed Line	40mm Feed Line	40mm Feed Line	40mm Feed Line	40mm Feed Line
Black	3	4	5	3 & 5 EXTN	3 & 5 EXTN	3 & 5 EXTN		
T	32mm	32mm	32 _{mm}	² spare pods 32 mm	1 spare pod 32-40mm	32-40mm		
4.8mm	32mm Feed Line	32mm Feed Line	40mm Feed Line	40mm Feed Line	40mm Feed Line	40mm Feed Line		

* Green and Blue nozzles can be bought separately, not supplied as part of the Farm Pack kit





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